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Ion Energy Distributions in RF Sheaths; Review, Analysis and Simulation

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Abstract

We present a review and analysis of ion energy distributions (IED) arriving at the target of an rf discharge. We mainly discuss the collisionless regime, which is of great interest to experimentalists and modelers studying the high density discharges in which the sheath is much thinner than in conventional RIE systems. We assess what has been done so far and determine what factors influence the shape of the IEDs. We also briefly discuss collisional effects on the IEDs. Having determined the important parameters, we perform some particle-in-cell (PIC) simulations of a collisionless current-driven rf sheath which show that ion modulations in an rf sheath significantly affect the IEDs when $\tau_{ion}/\tau_{rf} < 1$, where τ_{ion} is the ion transit-time and τ_{rf} is the rf period.

1 Introduction

In processing plasmas, the ion energy and angular distributions (IEDs and IADs) arriving at the wafer target are crucial in determining ion anisotropy and etch rates. High density plasma sources are widely studied and characterized due to their growing use in semiconductor manufacturing and fabrication [1, 2, 3, 4]. These plasma sources are typically operated at higher densities and lower pressures in order to obtain higher etch rates and better ion anisotropy at the target. Furthermore, most high density sources operate with reduced sheath voltage drops in order to reduce ion bombarding damage and achieve ion energy control. In this regime, the ion motion in the rf sheath is essentially collisionless since the sheath width is much smaller than the ion mean free path. Ion energy and angular spreads due to collisions within the sheaths are minimal.

In contrast, due to high operating pressures (\sim few hundred mTorr) and large sheath voltage drops (~ 1000 V), the sheaths in conventional reactive ion etching (RIE) sources are typically collisional. Most of the ion energy spread is caused by ion-neutral collisions, and the IED was shown to have multiple peaks and a large spread [5, 6, 7, 8].

Because of the complexity of rf sheath dynamics, most calculations of IEDs rely on numerical methods. Closed form analytical expressions for IEDs in rf plasma reactors are rare and obtainable only after making very limiting approximations. IEDs have been calculated by approximate analytical models [9, 10, 11], the numerical integration of the equations of motion [12, 13, 5, 6, 8, 14], Monte-Carlo simulations [15, 16, 7, 17, 18], and particle-in-cell (PIC) methods [19, 20].

The energies of the bombarding ions have been measured by electrostatic deflection analysers [21, 22, 23, 24, 25, 26, 3, 27], cylindrical mirror analysers [28, 29, 30, 31, 32, 33, 34] or retarding grid analysers [5, 6, 7, 4, 35]. In some cases, quadrupole mass spectrometers were used to make mass resolved measurements, making it possible to compare the IEDs of different ionic species in the same discharge.

In this paper, we review and discuss IEDs within an rf sheath. In a collisionless dc discharge, we expect the IEDs to be monoenergetic about $e\bar{V}_s$, where \bar{V}_s is the dc sheath

voltage drop. However, in rf discharges, ion modulation can cause large ion energy spreads, which can also give rise to angular spreads. First we examine some analytical models of the collisionless rf sheath in both the *high* and *low* frequency regimes. These regimes will be described below. Second, we look at some more complicated numerical models of the collisionless rf sheath. Third, we briefly discuss the effect of collisions on IEDs and IADs. Fourth, we describe some of the experimental results on IEDs in rf sheaths. Finally, we discuss the results of particle-in-cell (PIC) simulations of an rf sheath.

2 Theory of the Collisionless RF Sheath

2.1 High and Low Frequency Regimes

In collisionless sheaths, the crucial parameter determining the shape of the IEDs is $\tau_{ion}/\tau_{rf} = \omega/\omega_{ion}$, where $\tau_{rf} = 2\pi/\omega$ is the rf period and $\tau_{ion} = 2\pi/\omega_{ion}$ is the time an ion takes to traverse the sheath when the sheath drop is at its dc value \bar{V}_s . If we assume a collisionless Child-Langmuir space charge sheath, then the spatial variation of the sheath potential is given by

$$V_s(x) = C_1 x^{4/3}, (1)$$

where $C_1 = (9\bar{J}_i/(4\epsilon_o))^{2/3} (M/(2e))^{1/3}$ is independent of x. Here, \bar{J}_i is the ion conduction current in the sheath and M is the ion mass. Also, if we neglect the initial ion velocity, then the ion velocity is given by $v(x) = (2eV_s(x)/M)^{1/2}$. So,

$$\tau_{ion} = \int_0^{\bar{s}} \frac{dx}{v(x)} = \left(\frac{M}{2eC_1}\right)^{1/2} \int_0^{\bar{s}} x^{-2/3} dx = \left(\frac{M}{2eC_1}\right)^{1/2} 3\bar{s}^{1/3} = 3\bar{s} \left(\frac{M}{2e\bar{V}_s}\right)^{1/2}, \qquad (2)$$

where \bar{s} is the time-averaged sheath thickness. Dividing by τ_{rf} , we obtain

$$\frac{\tau_{ion}}{\tau_{rf}} = \frac{3\bar{s}\omega}{2\pi} \left(\frac{M}{2e\bar{V}_s}\right)^{1/2}.$$
(3)

For the low frequency regime $(\tau_{ion}/\tau_{rf} \ll 1)$, the ions cross the sheath in a small fraction of an rf cycle and respond to the instantaneous sheath voltage. Thus, their final energies depend strongly on the phase of the rf cycle in which they enter the sheath. As a result, the



Figure 1: A bimodal ion energy distribution

IED is broad and bimodal, and the IED width ΔE_i approaches the maximum sheath drop. The two peaks in the distribution correspond to the minimum and maximum sheath drops (i.e., where the voltage is most slowly varying). [See Fig. 1].

For the high frequency regime $(\tau_{ion}/\tau_{rf} \gg 1)$, the ions take many rf cycles to cross the sheath and can no longer respond to the instantaneous sheath voltage. Instead, the ions respond only to an average sheath voltage, and the phase of the cycle in which they enter the sheath becomes unimportant, resulting in a narrower IED. In this high frequency regime, ΔE_i was calculated analytically for a collisionless sheath by Benoit-Cattin et al [9] (1967) and found to be directly proportional to τ_{rf}/τ_{ion} . Thus, as τ_{ion}/τ_{rf} increases, the IED width shrinks and the two peaks of the IED approach each other until, at some point, they can no longer be resolved.

2.2 Ion Plasma Frequency and Ion Transit Frequency

Some authors take the natural frequency of ions in the sheath to be the ion plasma frequency ω_{pi} rather than the ion transit frequency ω_{ion} . For typical parameters, ω_{pi} and ω_{ion} may be close in value. We define the ion plasma frequency $\omega_{pi} = (n_o e^2/(\epsilon_o M))^{1/2}$, where n_o is the bulk plasma density, and the ion transit frequency $\omega_{ion} = 2\pi/\tau_{ion} = 2\pi(2e\bar{V}_s/M)^{1/2}/(3\bar{s})$. Then,

$$\frac{\omega_{pi}}{\omega_{ion}} = \frac{3\bar{s}}{2\pi} \left(\frac{n_o e}{2\epsilon_o \bar{V_s}}\right)^{1/2}.$$
(4)

We obtain the mean sheath width \bar{s} in terms of mean sheath voltage \bar{V}_s by using the collisionless Child-Langmuir law

$$\bar{s} = \frac{2}{3} \left(\frac{2e}{M}\right)^{1/4} \left(\frac{\epsilon_o}{\bar{J}_i}\right)^{1/2} \bar{V}_s^{3/4}.$$
(5)

The ion current density in the sheath is given by

$$\bar{J}_i = e n_s u_B \approx 0.61 n_o u_B,\tag{6}$$

where n_o is the bulk plasma density, n_s is the ion density at the presheath-sheath boundary, and $u_B = (kT_e/M)^{1/2}$ is the Bohm velocity. This implies

$$\bar{s} \approx \frac{2}{3} \left(\frac{2e}{kT_e}\right)^{1/4} \left(\frac{\epsilon_o}{0.61n_o e}\right)^{1/2} \bar{V}_s^{3/4}.$$
 (7)

And

$$\frac{\omega_{pi}}{\omega_{ion}} \approx \frac{0.91}{\pi} \left(\frac{2e}{kT_e}\right)^{1/4} \bar{V}_s^{1/4} \approx \frac{0.91}{\pi} \left(\frac{\bar{V}_s}{V_1}\right)^{1/4}.$$
(8)

For typical operating conditions, the presheath voltage drop $V_1 = kT_e/(2e) \sim 1$ V, and the dc sheath voltage $\bar{V}_s \sim 100$ V so that $\omega_{pi}/\omega_{ion} \sim 1$. Thus, it is not surprising that ω_{pi} and ω_{ion} are used interchangeably in the literature. However, strictly speaking, it is ω_{ion} that determines the ion behavior in the sheath and not ω_{pi} , which is the natural frequency of the ions in the bulk plasma.

2.3 Analytical Calculation for the High Frequency Regime

Benoit-Cattin et al [9] (1967) analytically calculated the IED and ΔE_i in the high frequency regime $(\tau_{ion}/\tau_{rf} \gg 1)$ for a collisionless rf sheath. They assumed (i) a constant sheath width, (ii) a uniform sheath electric field, (iii) a sinusoidal sheath voltage $V_s(t) = \bar{V}_s + \tilde{V}_s \sin \omega t$, and (iv) zero initial ion velocity at the plasma-sheath boundary. The resulting expressions for ΔE_i and the IED are

$$\Delta E_i = \frac{2e\tilde{V}_s}{\bar{s}\omega} \left(\frac{2e\bar{V}_s}{M}\right)^{1/2} = \frac{3e\tilde{V}_s}{\pi} \left(\frac{\tau_{rf}}{\tau_{ion}}\right),\tag{9}$$

and

$$f(E) = \frac{dn}{dE} = \frac{2n_t}{\omega \Delta E_i} \left[1 - \frac{4}{\Delta E_i^2} (E - e\bar{V}_s)^2 \right]^{-1/2},$$
 (10)

where n_t is the number of ions entering the sheath per unit time.

The calculations yield a bimodal IED with two peaks symmetric about $e\bar{V}_s$, and ΔE_i proportional to τ_{rf}/τ_{ion} . [See Fig. 2]. As ω or M is increased, ΔE_i is reduced and the two peaks of the IED approach each other. The two peaks of the calculated IED are singular because of the assumed monoenergetic initial velocity distribution. [See Appendix A for a derivation of (9) and (10)].

In a later paper, Benoit-Cattin and Bernard [10] (1968) assumed a more realistic Child-Langmuir space charge sheath electric field rather than a uniform sheath electric field when computing IED and ΔE_i in a collisionless rf sheath. They still only considered the high frequency regime ($\tau_{ion}/\tau_{rf} \gg 1$) and assumed constant sheath width, sinusoidal sheath



Figure 2: The analytical IED derived by Benoit-Cattin et al [9] (1967) for the high frequency $(\tau_{ion}/\tau_{rf} \gg 1)$ case. The singular peaks are due to the assumption of a monenergetic initial ion velocity distribution.

voltage, and zero initial ion velocity at the plasma-sheath boundary. The expression for f(E) is unchanged, and the revised ΔE_i differs by just a factor of 4/3 from the previous one:

$$\Delta E_i = \frac{8e\tilde{V}_s}{3\bar{s}\omega} \left(\frac{2e\bar{V}_s}{M}\right)^{1/2} = \frac{4e\tilde{V}_s}{\pi} \left(\frac{\tau_{rf}}{\tau_{ion}}\right). \tag{11}$$

This slight change suggests that while the ion modulation is very important, the precise profile of the electric field in the sheath does not change the overall ion modulation result significantly.

Equations (10) and (11) show that in an rf discharge with different ion species, for each ion species, there will be two IED peaks centered at eV_s with a peak splitting which decreases with increasing ion mass. This feature can be used to crudely mass resolve experimental IEDs [25, 26, 27].

Okamoto and Tamagawa [22] (1970) did a similar calculation to Benoit-Cattin and Bernard and obtained the same ΔE_i (11). They also experimentally verified the dependence of ΔE_i on frequency (~ 1/f), ion mass (~ $M^{-1/2}$), and applied rf voltage (~ \tilde{V}_s).

2.4 Analytical Calculation for the Low Frequency Regime

We now introduce an analytical model for collisionless rf sheaths in the low frequency regime $\tau_{\rm ion}/\tau_{\rm rf} \ll 1$. In this regime, the ions traverse the sheath in a fraction of the rf period and respond to the instantaneous sheath voltage drop. A circuit model of the discharge is given in Fig. 3a. The discharge is driven by an rf voltage source $V_0 \sin \omega t$ through a blocking capacitor C_b . We use a simple model in which the discharge is represented as the series combination of the powered electrode sheath T and the grounded electrode sheath G. Each sheath consists of the parallel combination of an ideal diode D, representing the resistive flow of electron current through the sheath to the wall, an ideal current source \bar{I}_i , representing the steady flow of ions, and a nonlinear capacitance C, representing the flow of displacement current. In this model the bulk plasma resistance and inductance are assumed to be negligible (point P in the figure). Also, we will consider a symmetric discharge in which both the grounded and powered electrode have the same area A.



Figure 3: (a) Circuit model of discharge driven by an rf voltage source through a *large* blocking capacitor. Discharge is voltage-driven. (b) Circuit model of discharge driven by an rf voltage source through a *small* blocking capacitor. Discharge is essentially current-driven, and circuit in (a) is redrawn with a Norton equivalent current source.

The low-frequency sheath capacitance can be written as

$$C_s = \frac{dQ}{dV_s} = \epsilon_o A \frac{d\mathcal{E}}{dV_s},\tag{12}$$

where Q is the charge on the wall, V_s is the sheath voltage and \mathcal{E} is the electric field at the wall ¹. For a high voltage (Child-Langmuir law) sheath $eV_s \gg kT_e$, the wall electric field is (Lieberman and Lichtenberg (1994), Sec. 6.3 [37]):

$$\mathcal{E} = 2 \left(\frac{\bar{J}_i}{\epsilon_o}\right)^{1/2} \left(\frac{MV_s}{2e}\right)^{1/4},\tag{13}$$

where the dc ion current density in the sheath \bar{J}_i is given by (6). Inserting (13) and (6) into (12), we obtain

$$C_s = \frac{K}{V_s^{3/4}},\tag{14}$$

where

$$K \approx 0.327 (en_0 \epsilon_o)^{1/2} \left(\frac{kT_e}{e}\right)^{1/4} A.$$
(15)

The use of an ideal diode and current source to determine the flow of electron and ion conduction currents, and the use of the capacitance (14) to determine the displacement current, is an approximation that provides considerable insight into the sheath dynamics. More accurate expressions, valid for both low and high sheath voltages, are given by Metze et al [36] (1986). [See also Lieberman and Lichtenberg, 1994, Sec. 6.2] [37]. Metze et al's numerical model will be described in a later section.

There are two limiting cases depending on whether the impedance of the blocking capacitor C_b is small or large compared to the discharge impedance. For large blocking capacitors, the discharge is essentially voltage driven. In this case one or the other diode is alternately conducting and the voltages $V_P(t)$ and $V_{TP}(t)$ must sum to equal the applied voltage:

$$V_{TP} + V_P = V_0 \sin \omega t \tag{16}$$

¹The use of Q = CV is not strictly valid for a Child's law diode which has field lines ending on internal space charge as well as at the walls. See the analysis by Llewellyn in Chap. 5 of 'Electron Inertia Effects' (Cambridge University Press, 1943) which is repeated by Birdsall and Bridges in Chap. 2 of 'Electron Dynamics of Diode Regions' (Academic Press Inc., 1966), where $C = 0.6C_{vac}$ at low frequencies.

For ideal diodes, the conducting state has negligible voltage drops. In this approximation, the voltage across each sheath is a half-wave rectified sinusoid, as shown in Fig. 4a

$$V_{P}(t) = V_{0} \sin \omega t, \qquad 0 < \omega t \pmod{2\pi} < \pi,$$

$$= 0, \qquad \pi < \omega t \pmod{2\pi} < 2\pi.$$

$$V_{TP}(t) = 0, \qquad 0 < \omega t \pmod{2\pi} < \pi,$$

$$= V_{0} \sin \omega t, \qquad \pi < \omega t \pmod{2\pi} < 2\pi.$$
(17)
(17)
(18)

Given these voltages, the currents in the two sheath capacitors and in the circuit can be determined. For the grounded sheath, we have

$$I_{PG} = \frac{dQ_{PG}}{dt} = C_G \frac{dV_P}{dt},$$
(19)

which yields

A similar expression is found for I_{TP} for the target sheath. $I_{PG}(t)$ is plotted in Fig. 4b. The singularity is (20) at $\omega t = 0, \pi \pmod{2\pi}$ is due to the high voltage approximation (14) for the sheath capacitance. The singularity in integrable, which leads to non-singular behavior for the charge Q_{PG} . This singularity is resolved in the more accurate model (Metze et al [36]). Summing the displacement and conduction currents, we obtain for the total currents

$$I_{\rm rf}(t) = I_{PG}(t) + \bar{I}_i = I_{PG}(t) + \bar{J}_i A, \qquad 0 < \omega t \pmod{2\pi} < \pi, = I_{TP}(t) - \bar{I}_i = I_{TP}(t) - \bar{J}_i A, \qquad \pi < \omega t \pmod{2\pi} < 2\pi,$$
(21)

as shown in Fig. 4c. We compare this simple analytical model with the more accurate numerical results from the model of Metze et al [36] in Fig. 5.

Now consider the opposite limit of a small blocking capacitor where the impedance of the blocking capacitor C_b is large, and the discharge is essentially current driven. The circuit is redrawn by introducing a Norton-equivalent current source $I_{\rm rf}(t) = \omega C_b V_0 \cos \omega t$, as shown in Fig. 3b. We neglect the current through the blocking capacitor in Fig. 3b, and first consider the ground sheath. Assuming that the ground sheath diode is open-circuited, then

$$I_{PG}(t) = I_{\rm rf}(t) - \bar{I}_i, \qquad \text{diode open.}$$
(22)



Figure 4: Results of the simple analytical model for a voltage-driven sheath:(a) sheath voltage $V_P(t)$, (b) displacement current $I_{PG}(t)$, and (c) total current $I_{tot}(t)$ vs. phase ωt for $-2\pi \leq \omega t < 2\pi$. $V_o = 200$ V, $C_b = 1$ F, and f = 100 kHz.



Figure 5: Results of the more accurate numerical model by Metze et al [36] for the voltagedriven sheath: (a) sheath voltage $V_P(t)$, (b) displacement current $I_{PG}(t)$, and (c) total current $I_{tot}(t)$ vs. phase ωt for $-2\pi \leq \omega t < 2\pi$. $V_o = 200$ V, $C_b = 1$ F, and f = 100 kHz.

Inserting (22) into (19) and integrating, we find

$$V_P^{1/4}(t) = \frac{V_0 C_b}{4K} [\sin \phi - \sin \phi_1 - (\phi - \phi_1) \cos \phi_1], \quad \text{diode open}, \quad (23)$$

where $\phi = \omega t$ and $\phi_1 = \omega t_1$ is the integration constant. The ground sheath changes from a short to an open circuit when $I_{PG}(t)$ in (22) passes through zero, which yields

$$\phi_1 = -\cos^{-1} r, \tag{24}$$

where $r = \bar{I}_i/\omega C_b V_0$ is the ratio of ion conduction current to rf current amplitude. We assume that r < 1 (strongly driven system). The integration constant ϕ_1 lies in the range $-\pi/2 < \phi < 0$. The diode stays open over the time interval $\phi_1 < \phi < \phi_2$, where ϕ_2 is the phase at which the voltage V_P in (23) passes through zero. ϕ_2 is given implicitly as the solution of the equation

$$\sin \phi_2 - \sin \phi_1 = (\phi_2 - \phi_1) \cos \phi_1. \tag{25}$$

Here ϕ_2 lies in the range $0 < \phi_2 < 3\pi/2$, with $\phi_2 \approx -2\phi_1$ for $\phi_2 \ll 1$, and $\phi_2 = 3\pi/2$ for $\phi_1 = -\pi/2$. A graph of ϕ_2 and ϕ_1 versus r is given in Fig. 6. Hence we finally obtain the ground sheath current

Similarly, we obtain the sheath voltage

 V_P has a maximum at $\phi_{\max} = -\phi_1$, given by

$$V_{PG\max}^{1/4} = \frac{C_b V_0}{2K} \left(\phi_1 \cos \phi_1 - \sin \phi_1 \right).$$
(28)

For $r \to 0$, such that $\phi_1 \to -\pi/2$, we find that $V_{PGmax}^{1/4} \to C_b V_0/2K$.

Similar expressions to (26) and (27) hold for the target sheath. The V_P and I_{PG} waveforms are plotted in Fig. 7a,b and the total current waveform across the discharge is shown in Fig. 7.



Figure 6: ϕ_2 and ϕ_1 versus r.



Figure 7: Results of the simple analytical model for the current-driven sheath:(a) sheath voltage $V_P(t)$, (b) displacement current $I_{PG}(t)$, and (c) total current $I_{tot}(t)$ vs. phase ωt for $-2\pi \leq \omega t < 2\pi$. $V_o = 6315$ V, $C_b = 20$ pF, and f = 100 kHz.



Figure 8: Results of the more accurate numerical model by Metze et al [36] (1986) for the current-driven sheath: (a) sheath voltage $V_P(t)$, (b) displacement current $I_{PG}(t)$, and (c) total current $I_{tot}(t)$ vs. phase ωt for $-2\pi \leq \omega t < 2\pi$. $V_o = 6315$ V; $C_b = 20$ pF, and f = 100 kHz.

A comparison with the results from the model of Metze et al [36] for this case is shown in Fig. 8.

Let us also note that for r > 1, the diodes always remain in a short circuited condition, and therefore the sheath voltage is zero for the ideal diode model. In this limit of low driving current, the sheath voltages actually tend toward their values for an undriven (dc) sheath:

$$V_F \approx \frac{kT_e}{2} \left(\frac{1}{2} + \ln \frac{M}{2\pi m} \right).$$
⁽²⁹⁾

From the model, we see that, in the low frequency regime $(\tau_{ion}/\tau_{rf} \ll 1)$, the voltage drops across the sheaths are non-sinusoidal due to the non-linear properties of the sheath capacitances and the conduction currents. The sheath voltages are at a minimum value for a longer portion of the rf cycle than at a maximum value. This implies that ions are accelerated by a small potential drop for a larger fraction of the rf cycle than for a large potential drop. This effect results in IEDs with dominant low energy peaks. The more accurate numerical model of Metze et al [36] shows similar results.

2.5 Ion Energy Distribution at the Electrodes

Since the sheath voltage waveform is periodic, the energy E of an ion hitting the target depends on the phase angle ωt_0 at which the ion enters the sheath. Thus, if P(E)dE is the fraction of ions hitting the target with energies between E and E + dE, and $P(\omega t_0)d(\omega t_0)$ is the fraction of ions entering the sheath during the phase angles ωt_0 and $\omega t_0 + d(\omega t_0)$, then $P(E)dE = P(\omega t_0)d(\omega t_0)$, or

$$P(E) = P(\omega t_0) \left| \frac{dE}{d(\omega t_0)} \right|^{-1}$$
(30)

For both the low and high frequency regimes, we can assume that the flux of ions entering the sheath from the presheath is a constant: $\Gamma_i = n_s u_B = \text{const.}$ For the low frequency case, this is true because the sheath motion is slow compared to the Bohm velocity u_B . For the high frequency case, this is true because the ions see a constant time-averaged sheath width. So, $P(\omega t_0) = 1/(2\pi)$ for both the low and high frequecy regimes. This implies that for the low and high frequency regimes:

$$P(E) = \frac{1}{2\pi} \left| \frac{dE}{d(\omega t_0)} \right|^{-1}$$
(31)

Furthermore, for the low frequency regime, we have

$$E(\omega t_f) \approx E(\omega t_0) \approx eV_s(\omega t_0),$$
 (32)

where $t_f - t_0$ is the ion transit time across the sheath, so that .

$$P(E) = \frac{1}{2e\pi} \left| \frac{dV_s}{d(\omega t_0)} \right|_{V_s = E/e}^{-1}.$$
 (33)

Therefore, for the low frequency regime, given the sheath voltage waveform $V_s(t)$, we can deduce the IEDs.

As an example, let us derive P(E) for the case of the voltage driven low frequency symmetric rf reactor described in the previous section. From (17) and (32), we have

$$E(\omega t_0) = eV_0 \sin \omega t, \qquad 0 < \omega t_0 < \pi,$$

= 0,
$$\pi < \omega t_0 < 2\pi.$$
 (34)

For $0 < \omega t_0 < \pi$,

$$\frac{dV_s}{d(\omega t_0)} = eV_0 \cos \omega t_0 = eV_0 (1 - \sin^2 \omega t_0)^{\frac{1}{2}}.$$
(35)

Noting that there are two values of ωt_0 during one rf cycle for each value of E, we have for $0 < \omega t_0 < \pi$,

$$P(E) = \frac{1}{e\pi} (V_0^2 - V_0^2 \sin^2 \omega t_0)^{-\frac{1}{2}} = \frac{1}{\pi} ((eV_0)^2 - E^2))^{-\frac{1}{2}}, \qquad 0 < E < eV_0.$$
(36)

For $\pi < \omega t_0 < 2\pi$, (an interval of $\Delta(\omega t_0) = \pi$), $E(\omega t_0) = eV_s(\omega t_0) = 0$, and (31) yields

$$P(E) = \frac{\pi}{2\pi}\delta(E) = \frac{1}{2}\delta(E).$$
(37)

The total IED is the sum of (36) and (37). The distribution is broad and independent of ion mass since in the low frequency regime, all ions of any mass respond to the full range of the slowly varying $V_s(t)$. The distribution is singular (but integrable) at the peaks due to the assumption of monoenergetic initial velocity distribution.



Figure 9: IEDs derived from analytical model. (a) From voltage-driven case. (b) From current-driven case.



Figure 10: IEDs derived from Metze et al [36] model. (a) From voltage-driven case. (b) From current-driven case.

If an energy analyzer has a finite energy resolution of width ΔE , then an experiment will actually measure $\bar{P}(E)$, the average of P(E) over the energy window ΔE . Expressions (17) and (28) for $V_s(t)$ in the voltage and current driven cases respectively, can be used to find $\bar{P}(E)$ for the analytical low frequency regime model. [See Fig. 9]. These can be compared with the IEDs derived from the voltage waveforms of the more accurate Metze et al [36] model. [See Fig. 10]. For both figures, we plot $\bar{P}(E)$ assuming a rectangular window with $\Delta E = 0.5$ eV. As expected, the IEDs have dominant low energy peaks because in the low frequency regime $V_s(t)$ is at a minimum value for a longer fraction of the rf cycle than it is at a maximum value. In contrast to the analytical model, the Metze et al model takes the finite dc sheath floating potential V_F (29) into account so that the lowest value of ion impact energy E is eV_F rather than zero.

2.6 Sheath Impedance, Resistive or Capacitive

Whether or not the high energy peak or low energy peak of the IED dominates at low τ_{ion}/τ_{rf} depends on whether or not the sheath voltage $V_s(t)$ is mostly at a maximum or minimum during an rf cycle. The sheath voltage waveform depends strongly on the nature of the sheath, i.e., whether it is resistive or capacitive. A sheath is resistive if $J_c \gg J_d$, and it is capacitive if $J_c \ll J_d$, where J_c is the conduction current density and J_d is the displacement current density.

For a collisionless Child-Langmuir sheath, the ion conduction current is given by

$$\bar{J}_{i} = \frac{4\epsilon_{o}}{9} \left(\frac{2e}{M}\right)^{1/2} \frac{\bar{V}_{s}^{3/2}}{\bar{s}^{2}}.$$
(38)

Let a displacement current magnitude be defined by,

$$J_d = \frac{\omega \bar{V}_s \epsilon_o}{\bar{s}}.$$
(39)

This implies that

$$\frac{\bar{J}_i}{J_d} = \frac{2\tau_{rf}}{9\pi\bar{s}} \left(\frac{\bar{V}_s}{\bar{V}_s}\right) \left(\frac{2e\bar{V}_s}{M}\right)^{1/2}.$$
(40)

Finally, by using $\tau_{ion} = 3\bar{s} \left(M/(2e\bar{V}_s) \right)^{1/2}$, we see that for a collisionless sheath,

$$\frac{\bar{J}_i}{J_d} = \frac{2}{3\pi} \left(\frac{\bar{V}_s}{\bar{V}_s} \right) \left(\frac{\tau_{rf}}{\tau_{ion}} \right).$$
(41)

For a high voltage sheath with $\bar{V}_s \sim \tilde{V}_s$, $\bar{J}_i/J_d \sim \tau_{rf}/\tau_{ion}$. Thus, if $\tau_{ion}/\tau_{rf} \gg 1$, the sheath tends to be capacitive, whereas, if $\tau_{ion}/\tau_{rf} \ll 1$, the sheath tends to be resistive.

For a capacitive sheath driven by a sinusoidal target potential $V_T(t)$, the plasma potential $V_P(t)$ is nearly sinusoidal so that the target sheath voltage $V_s(t) = V_P(t) - V_T(t)$ is also nearly sinusoidal. Within one rf cycle, $V_s(t)$ is at a minimum value for as long as it is at a maximum value. As a result, the two peaks of the bimodal collisionless IEDs are more or less of equal height.

For a resistive sheath, the plasma potential $V_P(t)$ is non-sinusoidal even when the sheath is driven by a sinusoidal target potential $V_T(t)$. In general, for resistive sheaths, $V_P(t)$ follows the positive excursions of $V_T(t)$ and resembles a half-wave rectified signal clipped at the floating potential V_F . Thus, the target sheath voltage $V_s(t) = V_P(t) - V_T(t)$ is nonsinusoidal and at a minimum value for a longer fraction of the rf period than it is at a maximum value. As a result, the bimodal collisionless IEDs have a dominant low energy peak at energy $E = eV_F$.

Hence as τ_{ion}/τ_{rf} increases, we see a transition from a resistive sheath with a broad bimodal IED and a dominant low energy peak to a capacitive sheath with a narrow bimodal IED and peaks of more or less equal height.

2.7 Asymmetric Discharges and Bias Voltages

In Sec. 2.4, we analyzed a symmetric capacitively coupled rf reactor in which the grounded electrode area A_G is equal to the driven target electrode area A_T . From symmetry, the sheath voltage waveform $V_P(t)$ at the grounded electrode and the sheath voltage waveform $V_{PT}(t)$ at the target electrode are the same shape but π radians out of phase with each other. Also, $V_P(t)$ is positive with respect to either electrode to ensure that no dc current flows to the electrodes. Otherwise, because of their greater mobility, many more electrons than ions



Figure 11: (a) Model of an asymmetric rf discharge. (b) Equivalent circuit model of asymmetric rf discharge with resistive sheaths.

would reach the electrode.

But most capacitively coupled reactors are asymmetric $(A_G > A_T)$ since more electrode surfaces are grounded rather than driven. In this case, not only must the plasma be biased positive with respect to either electrode, but the smaller electrode must be biased negative with respect to the larger electrode to ensure zero dc current.

Figure 11a is the model of a low frequency voltage-driven asymmetric capacitively coupled rf reactor proposed by Song et al[39] (1990); the discharge density n_0 is assumed to be uniform while the sheaths are assumed to be collisionless and resistive. In Fig. 11b, we introduce an equivalent circuit model. Here, $\bar{I}_{iG} = en_0 u_B A_G$, and $\bar{I}_{iT} = en_0 u_B A_T$ are the ion conduction currents in the grounded sheath and target sheath respectively. The diodes represent the resistive flow of electrons to the electrodes. The circuit model is similar to Fig. 3a for the voltage-driven low frequency analytical model except that it ignores the sheath capacitances and displacement currents. This approximation is valid in a low frequency regime where the sheath conduction currents dominate sheath displacement currents (i.e., resistive sheaths).

Both $V_P(t)$ and $-V_{PT}(t) = V_{TP}(t)$ are plotted in Fig. 12a. Since the plasma must always be positive with respect to the electrodes, $V_P(t)$ and $V_{PT}(t)$ are never negative. Instead, the sheaths are rectifying, and $V_P(t)$ and $V_{PT}(t)$ are alternately positive and clamped near zero. The electron currents can reach the electrodes only when the sheath voltages are near zero. Thus, one or the other sheath alternately limits the current to that of the ions alone. As a result, the total current $I_{rf}(t)$ has the square wave shape shown in Fig. 12b. Let Δt_T and Δt_G , as shown in Fig. 12a, be the time intervals for electron collection by the target and grounded electrodes respectively. The blocking capacitor (C_b in Fig. 11) ensures that $I_{rf}(t)$ has no dc component. Then from Fig. 12b, we must have $en_0u_BA_G\Delta t_T = en_0u_BA_T\Delta t_G$, or

$$\frac{\Delta t_T}{\Delta t_G} = \frac{A_T}{A_G} \tag{42}$$

 Δt_G can be eliminated by using $\Delta t_T + \Delta t_G = 2\pi/\omega$ to obtain

$$\omega \Delta t_T = 2\pi \frac{A_T}{A_T + A_G}.$$
(43)

In order to get $\Delta t_T < \Delta t_G$, a dc self-bias voltage V_{bias} builds up between the electrodes



Figure 12: (a) Sheath voltage waveforms and (b) rf current of an asymmetric rf discharge with $A_G/A_T = 3$.

so that

$$V_T(t) = V_P(t) - V_{PT}(t) = V_0 \sin \omega t - |V_{bias}|.$$
 (44)

From Fig. 12a with $V_T(t)$ given by (44), we see that $\omega t_1 = \sin^{-1}(|V_{bias}|/V_0)$, and $\omega t_2 = \pi - \omega t_1$ so that

$$\omega \Delta t_T = \omega (t_2 - t_1) = \pi - 2 \sin^{-1} (|V_{bias}| / V_0).$$
(45)

Equating (43) to (45) and solving for $|V_{bias}|$, we obtain

$$|V_{bias}| = V_0 \sin\left(\frac{\pi}{2} \frac{A_G - A_T}{A_G + A_T}\right).$$
(46)

The maximum potentials at the target and grounded electrodes are $V_{Tmax} = V_0 + |V_{bias}|$ and $V_{Gmax} = V_0 - |V_{bias}|$ respectively. Using (46) it can be shown that for A_G/A_T not far from unity (e.g., $A_G/A_T \leq 5$),

$$\frac{V_{Tmax}}{V_{Gmax}} \approx \left(\frac{A_G}{A_T}\right)^{\pi/2}.$$
(47)

Equation (47) which has a scaling factor of $\pi/2$ is in closer agreement with many experiments than an earlier high frequency analysis by Koenig and Maissel [40] (1970), which gave a scaling factor of 4. Note that for a symmetric discharge with $A_G = A_T$, $V_{bias} = 0$, and the maximum target sheath voltage $V_{Tmax} = V_0$ while for a very asymmetric discharge with $A_G \gg A_T$, $|V_{bias}| = V_0$ and $V_{Tmax} = V_0 + V_{bias} = 2V_0$.

In a related paper (Field et al [14] (1991)), the sheath voltage waveforms derived by Song et al were used to calculate the IEDs at the smaller electrode of a capacitively coupled asymmetric rf reactor. The spatial variation of the sheath potential was assumed to follow the collisionless Child-Langmuir law (1). Monte Carlo techniques were employed to follow the ion trajectories in a time-varying sheath. The ions were directed toward the target electrode at a randomly chosen rf phase from a fixed plane of origin $x = l_{max}$ greater than the maximum sheath width. The initial ion velocities were randomly chosen from a Maxwellian distribution with temperature T_i . Field et al calculated IEDs at frequencies of 100 kHz and 13.56 MHz. (Strictly speaking, the low frequency regime voltage waveforms derived by Song et al were not valid at the higher frequency of 13.56 MHz.) They obtained the familiar collisionless bimodal IEDs. At the higher frequency, the peak splitting was narrower and the peaks were more equal in height.

2.8 Analytical Model for the Intermediate Frequency Regimes

So far, we have seen that in the low frequency resistive regime, the collisionless IED is broad and bimodal with a dominant low energy peak. As τ_{ion}/τ_{rf} increases, the peak splitting ΔE_i narrows systematically and the two peaks become more equal in height. But we often see an asymmetry in the peak heights even when the sheath is not resistive but approaches the capacitive case (e.g, $\tau_{ion}/\tau_{rf} > 1$ but not much greater than 1). Sometimes the asymmetry favors the high energy peak.

Farouki et al [11] (1992) used an idealized analytical model of the collisionless rf sheath in order to extract the qualitative features of IEDs. In their model, they assumed a sinusoidally oscillating plasma-sheath boundary. Between the electrode and the plasma-sheath boundary, the electric field is uniform; outside this region, it is zero. The extent of the sheath is given by $-d \le x \le d$, with the plasma-sheath boundary described by $x_s(t) = -d\cos(\omega t + \phi)$, where ϕ is the phase of the sheath oscillation at the time t = 0 when an ion enters the sheath. All the ions enter the sheath from the plasma with initial speed u_B and initial position x = -d. The ions impinge on the target electrode at x = +d. The monoenergetic incoming ion flux is assumed to be independent of the phase of the rf cycle. The ion equation of motion is given by

$$\frac{d^2x}{dt^2} = \frac{e\bar{V}_s}{Md}H[x - x_s(t)],\tag{48}$$

where H(z) = 1 if $z \ge 0$, and H(z) = 0 otherwise. Thus, an ion traveling toward the electrode experiences an alternating sequence of constant-velocity and constant acceleration intervals as the oscillating plasma-sheath boundary intersects its path. The dimensionless parameters $\alpha = e\bar{V}_s/(M\omega^2 d^2) \sim (\tau_{rf}/\tau_{ion})^2$ and $\beta = u_B/(\omega d)$ govern the ion trajectories.

In the low-frequency limit, the model yields a broad bimodal IED with singular but integrable peaks at $E = E_{min} = Mu_B^2/2$ and $E = E_{max} = E_{min} + 2e\bar{V}_s$. In the highfrequency limit, all the ions arrive at the electrode with energy $e\bar{V}_s$, resulting in a δ -function IED centered at $E = e\bar{V}_s$. This simple model yields the expected qualitative features. At very low frequencies, the IED is broad, bimodal and peaked at the smallest and largest possible ion bombarding energies. At very high frequencies, the IED is singly peaked at $e\bar{V}_s$. In the intermediate frequency regime, the ion trajectory for a given ϕ depends on the number of times the oscillating plasma-sheath boundary crosses the ion's path. The resulting energy distributions are bimodal. Ions in the high energy peak generally have one less encounter with the sheath field than ions in the low energy peak. The former group of ions have a longer unimpeded final run in the field before hitting the electrode. As the rf frequency is increased, Farouki et al observed a systematic narrowing of the IEDs but the precise shapes of the IEDs exhibited rapid variations; they observed a "quasiperiodic" behavior in the relative prominence of the low and high-energy peaks.

3 Numerical Models of the Collisionless RF Sheath

3.1 Numerical Model for the Low Frequency Regime

Metze et al [36] (1986) presented a numerical model for a collisionless planar rf plasma reactor operating in the low frequency regime. Unlike the low frequency analytical model described in Sec. 2.4, this numerical model is valid for both high and low sheath voltages. Besides $\tau_{ion}/\tau_{rf} \ll 1$, Metze et al assumed: (i) The electrons and ions had Maxwellian velocity distributions inside the plasma with constant in time temperatures of T_e and T_i respectively ($T_i \ll T_e$). (ii) The electrons had a Boltzmann density distribution in the presheath and sheath. (iii) The electric field was zero at the boundary between the bulk plasma and the presheath. (iv) Ions entered the sheath from the presheath at the Bohm velocity $u_E = (kT_e/M)^{\frac{1}{2}}$.

Fig. 13a illustrates the electron and ion conduction currents and the displacement current that flow through an rf sheath. In the model, the potential $\phi(x)$ at a position x within the sheath is negative because the zero of potential is chosen to be at the plasma. A presheath voltage drop $V_1 = -kT_e/(2e)$ accelerates an ion from the near zero velocities in the bulk plasma to u_B . The ion conduction current density \bar{J}_i in the sheath is given by (6). The electron conduction current density J_e in the sheath is given by $J_e(V_s) =$ $-(en_o \bar{v_e}/4) \exp(eV_s/(kT_e))$, where $\bar{v_e} = [8kT_e/(\pi m)]^{\frac{1}{2}}$ is the mean speed of the electrons.



Figure 13: (a) Schematic representation of a sheath near an electrode from Metze et al [36] (1986). (b) Equivalent circuit model of an rf sheath from Metze et al [36] (1986).

Fig. 13b shows the equivalent circuit model for the rf reactor proposed by Metze et al [36]. For the target sheath, $V_s = V_T - V_P$ while for the ground sheath $V_s = -V_P$. Thus, the total conduction currents reaching the target and ground electrodes are given by

$$I_{T} = A_{T}[\bar{J}_{i} + J_{e}(V_{T} - V_{P})] = A_{T}en_{o}\left[u_{B}\exp\left(-\frac{1}{2}\right) - \frac{1}{4}\bar{v}_{e}\exp\left(e\frac{V_{T} - V_{P}}{kT_{e}}\right)\right],$$

$$I_{G} = A_{G}[\bar{J}_{i} + J_{e}(-V_{P})] = A_{G}en_{o}\left[u_{B}\exp\left(-\frac{1}{2}\right) - \frac{1}{4}\bar{v}_{e}\exp\left(-e\frac{V_{P}}{kT_{e}}\right)\right].$$
(49)

The displacement current is given by

$$I_d = \frac{dQ}{dt} = \frac{dQ}{dV_s} \frac{dV_s}{dt} \equiv C_s \frac{dV_s}{dt},$$
(50)

where Q is the surface charge on the electrode, and C_s is the sheath capacitance. For a planar electrode of area A and electric field \mathcal{E} at the surface,

$$C_s = \frac{dQ}{dV_s} = -\epsilon_o \int \frac{\partial \mathcal{E}}{\partial V_s} dA = -\epsilon_o A \frac{\partial \mathcal{E}}{\partial V_s}.$$
 (51)

From (i) the ion continuity equation $en_s u_B = n_i(x)v_i(x)$, (ii) energy conservation $Mv_i(x)^2/2 + e\phi(x) = 0$, and (iii) Poisson's equation $d^2\phi/dx^2 = (e/\epsilon_o)[n_i - n_o \exp(e\phi(x)/(kT_e))]$, we obtain

$$\mathcal{E} = -\sqrt{\frac{2n_s kT_e}{\epsilon_o}} \left[\exp\left(\frac{e(V_s - V_1)}{kT_e}\right) + \sqrt{\frac{V_s}{V_1}} - 2 \right]^{\frac{1}{2}}.$$
 (52)

The sheath capacitances $C_s(V_s)$ are obtained by inserting (52) into (51). The target sheath capacitance is given by $C_T = C_s(V_T - V_P)$ while the ground sheath capacitance is given by $C_G = C_s(-V_P)$. Kirchhoff's current law applied to the equivalent circuit model in Fig. 13b yields:

$$0 = C_b \frac{d}{dt} (V_{rf} - V_T) + C_T \frac{d}{dt} (V_P - V_T) + I_T,$$

$$0 = C_T \frac{d}{dt} (V_P - V_T) + I_T + C_G \frac{d}{dt} V_P + I_G.$$
(53)

The set of circuit equations together with the expressions for C_T , C_G , I_T and I_G were solved numerically to obtain the voltage waveforms $V_T(t)$ and $V_P(t)$. The results of this model have already been seen for a voltage-driven and current-driven symmetric ($A_T = A_G$) rf reactor in Fig. 5 and Fig. 8 respectively. The sheath voltage drops are half-wave rectified. signals clamped at the floating voltage. This is typical for sheaths in the low frequency resistive regime. Since the sheath drop is at a minimum value for a longer portion of the rf cycle than at a maximum value, the resulting bimodal IEDs have dominant low energy peaks as previously seen in Fig. 10. Metze et al also simulated asymmetric rf reactors and found (as in Sec. 2.7) that a dc self bias voltage developed between the electrodes so that the smaller electrode was negatively biased with respect to the larger electrode.

In a related paper, Metze et al [13] (1989) used the sheath voltage waveforms obtained from their equivalent circuit model to determine the IEDs for rf frequencies of 100 kHz and 13.56 MHz in an rf argon plasma reactor. Strictly speaking, their model was not valid at the higher frequency of 13.56 MHz because the argon ions in the rf reactor they modeled could not respond to the instantaneous sheath voltage drop at frequencies higher than about 1 MHz. Metze et al saw bimodal IEDs in which the peak splitting decreased as frequency (or τ_{ion}/τ_{rf}) increased. They also observed that for low frequencies (or τ_{ion}/τ_{rf}) \ll 1, the IEDs had dominant low energy peaks.

3.2 Numerical Model with Constant Sheath Width

Tsui [12] (1968) numerically integrated the equations of motion in order to obtain IEDs in a collisionless rf sheath for τ_{ion}/τ_{rf} ranging from about 1 to 20 (intermediate to high frequency regimes). He noted the dependence of IEDs on the parameter $a_i = 8e\bar{V}_s/(M\omega^2\bar{s}^2) \approx$ $(\tau_{rf}/\tau_{ion})^2$. Tsui calculated IEDs for a_i in the range of 0.526 to 2.64×10^{-3} which corresponds to τ_{ion}/τ_{rf} in the range of about 1 to 20.

In his calculations, he assumed (i) a constant sheath width, (ii) a spatially linearlyvarying sheath electric field, (iii) a sinusoidal sheath voltage, (iv) $T_i = T_e$, where T_i and T_e are the bulk plasma ion and electron temperatures, and (v) a Maxwellian initial ion velocity distribution at the sheath edge with $v_{th} = (kT_i/M)^{1/2}$. In general, $T_i \ll T_e$, so that assumption (iv) is invalid. But, this assumption did not affect the overall results since in Tsui's calculations, T_i is important only in determining the initial ion velocity distribution. And, for final velocity v_f much greater than the initial velocity v_o , (the usual case), the IEDs



Figure 14: IEDs from Tsui [12] (1968) for different values of $a_i \approx (\tau_{rf}/\tau_{ion})^2$. The unexpected disappearance of the low energy peak at higher a_i (lower τ_{ion}/τ_{rf}) is due to Tsui's assumption of constant sheath width.

are insensitive to initial ion velocities. Also, though the assumption of sinusoidal sheath voltage (assumption (iii)) is valid in the high frequency regime, it is not strictly true in the intermediate frequency regime.

As shown in Fig. 14, Tsui also saw bimodal IEDs centered at $e\bar{V}_s$. For lower a_i , (e.g., $a_i = 2.64 \times 10^{-3}$ or $\tau_{ion}/\tau_{rf} \approx 20$), the IEDs became narrower and the peaks became more equal in height. For higher a_i , (e.g., $a_i = 0.526$ or $\tau_{ion}/\tau_{rf} \approx 1$), the IEDs became wider and the low energy peak disappeared. Since Tsui did not look at $a_i \gg 1$, he had no calculations of IEDs in the low frequency regime $\tau_{ion}/\tau_{rf} \ll 1$.

The unexpected disappearance of the low energy peak for higher a_i (lower τ_{ion}/τ_{rf}) is due to Tsui's assumption of constant sheath width. If $\tau_{ion}/\tau_{rf} < 1$, the ions traverse the sheath in a fraction of the rf cycle. If sheath width oscillation is taken into account, the low energy ions which enter the sheath near a minimum voltage see a shorter sheath width than the high energy ions which enter the sheath near a maximum voltage. Due to their shorter path, low energy ions can traverse the sheath without seeing a significant voltage spread while, due to their greater acceleration, high energy ions can also cross the sheath without seeing a significant voltage spread. But if we assume constant sheath width, the low energy ions stay longer in the sheath and see a greater voltage spread, resulting in the disappearance of the low energy peak. If $\tau_{ion}/\tau_{rf} \sim \gamma > 1$, the oscillating sheath boundary should cross the ion's path about γ times, resulting in γ intervals when the ion experiences zero electric field. However, for constant sheath width, the ion is continually accelerated once it enters the sheath, resulting in IEDs shifted toward higher energies. This is why in Tsui's IEDs, the low energy peaks become smaller as τ_{ion}/τ_{rf} enters the intermediate frequency regime. This implies that sheath width oscillation must be included in order to obtain correct IEDs for all τ_{ion}/τ_{rf} . But constant sheath width is a valid assumption for the high frequency regime.

4 Collisional Effects and Ion Angular Distribution

In collisionless sheaths, given the initial ion velocity distribution at the sheath edge, the ion angular distribution (IAD) can be deduced from the IED. This is because both velocity

normal to and parallel to the target surface contribute to the total ion impact energy, but only velocity perpendicular to the target surface is accelerated by the electric field and differs from its initial value. Thus, given the final ion impact energy and the initial ion velocity, one can determine the final velocities both normal to and parallel to the target surface. This, in turn determines the angle at which the ion hits the target surface.

However, for collisional sheaths, the above is no longer true since collisions can affect motion parallel to the target surface. Collisional effects become important in conventional RIE reactors operated at high pressure. Both elastic and charge exchange collisions occur in the sheath and affect the IED and IAD. In elastic collisions, fast ions scatter against slow thermal neutrals more or less isotropically. In charge exchange collisions, fast ions transfer their charge to slow thermal neutrals, resulting in fast neutrals and slow thermal ions.

Both types of collisions broaden the IED and shift it towards lower energies. Davis and Vanderslice [41] (1963) were among the first to present experimental measurements of IEDs in dc glow discharges. Their measurements were made at relatively high pressures where the sheaths were highly collisional, and most ions arrived at the target with low energies. They also presented a simple model to describe IEDs in a dc collisional sheath, which compared well with their empirical IEDs and which has been verified by other experiments and simulations (Vahedi et al [42] 1991). They calculated the IED resulting from ion collisional drift across a time-averaged linear sheath electric field, assuming no ionizing collisions within the sheath. The resulting IEDs were broad, smooth, and skewed toward lower energies.

In *rf* sheaths, charge exchange collisions can lead to the formation of secondary IED peaks which are at lower energies than the two primary IED peaks. [See Fig. 15]. The number of secondary peaks is roughly equal to the average number of rf periods it takes an ion to cross the sheath. Thus, secondary IED peaks are observable only for $\tau_{ion}/\tau_{rf} > 1$. The origin of these peaks was first described by Wild and Koidl [5] (1989). Recall that the two primary peaks are due to the rf modulation of slow ions which entered the sheath at the sheath edge and did not experience collisions. Similarly, the secondary peaks are due to the rf modulation of the slow ions created by charge exchange collisions within the sheath. These peaks are at lower energies, because the slow ions that are formed inside the sheath



Figure 15: IEDs measured in a collisional rf argon discharge for various pressures from Wild and Koidl [6] (1990). The secondary IED peaks arise from a combination of charge exchange collisions and rf modulation.

do not experience the full potential drop of the ions entering at the sheath edge.

Suppose an ion is traversing an rf sheath with $\tau_{ion}/\tau_{rf} = \gamma$ with $\gamma > 1$; i.e., it takes an ion about γ rf periods to cross the sheath. As the ion traverses the sheath, the electron front $s_e(t)$ will be periodically sloshing back and forth from the target about γ times. Suppose we look at a position s_0 inside the sheath at a time t_0 when the electron front passes by s_0 on its way to the target. During the time interval it takes the electron front to reach the target, bounce back, and pass by s_0 again, the local electric field at s_0 is zero. Thus any secondary ions created at s_0 during this time interval will be virtually at rest and accumulate at s_0 . But when the receding electron front passes by s_0 again, the electric field at s_0 reappears and accelerates the bunched ions towards the target. The bunched ions reach the target with the same impact energy E, causing a peak in the IED. In other words, for a fixed s_0 , we get an IED peak, when $dE/d(\omega t_0) = 0$.

The above analysis, however, is missing one crucial point. Secondary ions can be created at every point s_0 within the sheath so that IED peaks generated by bunched ions created at different s_0 will wash each other out. Thus, not only must the secondary ions be created at phase angles ωt_0 such that $dE/d(\omega t_0) = 0$, but they must also be created at positions s_0 within the sheath such that $dE/ds_0 = 0$. This occurs only at discrete s_0 , resulting in discrete secondary IED peaks. While an ion traverses the sheath, the electron front will be moving back and forth from the target about γ times. Thus, there are at most γ positions within the sheath where the electron front can intersect the ion's path, This explains qualitatively why the number of secondary IED peaks roughly equals $\gamma = \tau_{ion}/\tau_{rf}$.

Thus, collisional IEDs consist of both a broad continous time-averaged background skewed toward lower energies (described by Davis and Vanderslice), as well as structures due to rf modulation and charge exchange collisions (described by Wild and Koidl). Also note from Fig. 15 that at higher pressures elastic scattering (which only contributes to the stationary background) begins to dominate over charge exchange collisions and wash out the IED peaks.

Elastic scattering can result in ions with appreciable velocity parallel to the target surface and significantly broaden the IADs of ions hitting the target. Charge exchange collisions . result in slow ions with no appreciable velocity parallel to the target surface. When the electric field accelerates these ions, most of their velocity will be normal to the target surface. However, the IAD is still broadened compared to the collisionless case, since charge exchange collisions decrease the ratio of the velocity component normal to the target surface over the velocity component parallel to the target surface. Because charge exchange collisions can produce fast neutrals that bombard the target, it may be necessary to consider neutral energy and angular distributions when calculating sputter and etch yields in collisional sheaths [8, 18].

5 Simulations of Collisional RF Discharges

In order to study collisional effects on the IEDs at the electrodes of rf discharges, several authors have used either Monte-Carlo or particle-in-cell (PIC) methods to follow the trajectory of particles in the presence of collisions.

5.1 Monte Carlo Simulations

Both Kushner [15] (1985) and Barnes et al [17] (1991) used Monte-Carlo simulations to study the IED of ions in low-pressure capacitively coupled rf discharges. Though both Kushner and Barnes et al included collisions in their models, collisional effects were not significant at the low pressures they considered. Kushner assumed a time-varying spatially linear sheath electric field given by $\mathcal{E}(x,t) = -2V_s(t)[s(t) - x]/s(t)^2$, where $V_s(t)$ is assumed to be a halfwave rectified sinusoid typical of low frequency resistive sheaths, and s(t) is assumed to be sinusoidal. Barnes et al assumed a spatially non-linear time-varying electric field given by Lieberman [38]. Both Kushner and Barnes et al saw the familiar bimodal collisionless IEDS and noted the dependence of the IED shapes on τ_{ion}/τ_{rf} .

5.2 **PIC Simulations**

Particle in cell (PIC) simulations of rf discharges are attractive because the fields and energy distributions can be obtained self-consistently from first principles [43]. No assumptions need be made about the electric field or the bulk plasma velocity distributions. Also, collisional effects can be included in PIC models by coupling PIC methods with Monte-Carlo collision (MCC) models [43]. The only disadvantage of PIC methods is that they tend to be computationally expensive compared to other numerical methods. However, with the growing availability of fast, affordable workstations, this is no longer a significant drawback, especially for 1d simulations[44].

Vender and Boswell [19] (1990) simulated a 1d parallel plate rf hydrogen discharge. The neutral pressure was 20 mTorr, the electrode spacing was 20 cm, and the discharge was driven by a sinusoidal voltage source of amplitude 1 kV and frequency 10 MHz. The ion transit time τ_{ion} across the sheath was roughly 3×10^{-7} which corresponded to 3 rf cycles. The model included ionizing collisions but no elastic collisions. When charge exchange collisions were omitted, the PIC simulations yielded the familiar double-humped collisionless IEDs. The simulated IEDs were compared to the high frequency regime IED (10) derived by Benoit-Cattin et al and found to be in good agreement. When charge exchange was taken into account, the PIC IEDs showed the secondary structures described by Wild and Koidl [5]. Vender and Boswell also noted that when the frequency was changed from 10 MHz ($\tau_{ion}/\tau_{rf} \sim 3$) to 1 MHz ($\tau_{ion}/\tau_{rf} \sim 0.3$), the sheath voltage changed from a sinusoid to a half-wave rectified signal, indicating a transition from a capacitive to a resistive sheath regime.

Surendra and Graves [20] (1991) conducted 1d PIC simulations of an rf parallel plate collisional helium discharge. The model included elastic and ionizing electron-neutral collisions and charge exchange ion-neutral collisions but no elastic ion-neutral collisions. The neutral pressure was 250 mTorr, the electrode spacing was 4 cm, and the frequency of the voltage source driving the discharge was either 12 MHz or 30 MHz. For the 12 MHz case, The applied rf voltage varied from 200-500 V for the 12 MHz case while it varied from 50-200 V for the 30 MHz case. As expected, the simulated collisional IEDs were skewed toward lower energies. In the 30 MHz cases, the IEDs showed the secondary charge exchange peaks described by Wild and Koidl. In the 12 MHz cases, the IEDs did not appear to have multiple structures. This leads us to assume that $\tau_{ion}/\tau_{rf} \leq 1$ for the 12 MHz cases. Recall from Sec. 4 that $\tau_{ion}/\tau_{rf} > 1$ is required to see an IED with multiple secondary peaks.

6 Experiments

One of the earliest works to show rf ion modulation are the laboratory measurements of Erö [21] (1958). He experimentally measured the IED in a Thonemann ion source using an electrostatic analyzer and observed the effect of rf modulation on IED width ΔE_i . His ion energy spectra had the characteristic bimodal shape, already shown in Fig. 1. He observed qualitatively that as the applied rf voltage was raised, ΔE_i increased.

Coburn and Kay [23] (1972) presented experimental measurements of the IEDs of contaminant ion species (H₃⁺, H₂O⁺ and Eu⁺) in a 75 mTorr capacitively coupled argon discharge driven at 13.56 MHz. The ion energies and ion masses were measured at the grounded electrode by an electrostatic deflection analyzer and a quadrupole mass spectrometer respectively. They observed bimodal IEDs with peak splitting decreasing with increasing ion mass M. In fact, for the heaviest ions (Eu⁺), the observed IED was singly-peaked at the dc sheath voltage. Thus, for larger values of τ_{ion}/τ_{rf} (e.g., larger M) the IEDs became narrower, as expected. [See Fig. 16]. Their results also show that for low τ_{ion}/τ_{rf} (e.g., large M), the low energy peak of the IED dominates.

Kohler et al [24] (1985) measured the IEDs at the grounded electrode of a 50 mTorr capacitively coupled argon rf plasma reactor for frequencies of 70 kHz to 13.56 MHz. They also used an electrostatic deflection analyzer in combination with a quadrupole mass spectrometer. The observed IEDs were narrower at higher frequencies (higher τ_{ion}/τ_{rf}), and the lower energy peak dominated at lower frequencies (lower τ_{ion}/τ_{rf}). [See Fig. 17].

The Kuypers and Hopman experiments [25, 26] (1988,1990) were the first results of



Figure 16: IEDs from Coburn and Kay [23] (1972) for H_3^+ , H_2O^+ and Eu⁺ ions at the grounded electrode of a 75 mTorr argon rf discharge driven at 13.56 MHz.



Figure 17: IEDs at the ground electrode of an rf argon discharge from Kohler et al [24] (1985). Excitation frequencies were at 100 KHz and 13.56 MHz.

energy measurements with an electrostatic parallel plate analyzer at the powered rather than grounded electrode of an rf reactor. This was technically difficult because the potential of the analyzer had to follow the rf signal. Kuypers and Hopman used optical fibers to transmit data to and from the analyzer (i.e., to control the voltage applied between the plates of the analyzer and to measure the bombarding ion current). Energy measurements were performed on asymmetric low pressure (2-3 mTorr) argon, oxygen and CF₄ discharges driven at 13.56 MHz. For each ion species, there were two IED peaks centered at $e\bar{V}_s$ with a peak splitting decreasing with increasing ion mass. [See Fig. 18]. The measured energy spectrums agreed well with the high frequency regime IEDs derived by Benoit-Cattin et al [9]. Though no mass spectrometer was used in the experiment, Kuypers and Hopman used the theoretical dependence of ΔE_i with M (11) derived by Benoit-Cattin and Bernard [10] to mass resolve their experimental IEDs. By fitting (11) with the empirical results, Kuypers and Hopman also determined the average sheath thickness \bar{s} . This \bar{s} was plugged into the collisionless Child-Langmuir current law (38) to determine the theoretical ion current entering the extraction hole. This was compared to the actual measurements of total ion current through the extraction hole and found to be in good agreement. This confirmed that the sheath under study was well represented by a collisionless sheath.

Wild and Koidl[5, 6] (1989,1991) measured IEDs at the grounded electrode of an asymmetric, capacitively coupled rf discharges under conditions such that charge exchange collisions dominated the sheath. Wild and Koidl inverted the electrode geometry so that the rf power source was connected to the larger electrode while the smaller electrode was grounded. Thus, they were able to measure ion energies at the smaller electrode (which has the larger ion bombarding energies) without having to use sophisticated optical techniques. The ion impact energies were measured by a retarding grid analyzer located at the grounded electrode. Energy measurements were made on argon and oxygen discharges driven at 13.56 MHz at pressures in the range of \sim 2-100 mTorr. In addition to the two primary IED peaks due to ions which do not suffer collisions in the sheath, Wild and Koidl observed several secondary IED peaks which they attributed to a combination of charge exchange collisions and rf modulation. At the higher pressures, the IED peaks were washed out and the IED was broadened and shifted toward lower energies, probably due to the increasing dominance .



Figure 18: IEDs at the powered electrode of an rf CF_4 discharge driven at 13.56 MHz from Kuypers and Hopman [26] (1990).

of elastic collisions. [See Fig. 15]. To explain the origin of the peaks Wild and Koidl presented a model (see Sec. 4) for ion transport through an rf sheath which included the creation of slow secondary ions in the sheath via charge exchange and a parametric expression for the sheath electric field $\mathcal{E} \sim x^{\nu}$. They showed that the position of the secondary IED peaks depended on the spatial variation of the sheath electric field and a discharge scaling parameter $\eta = e \bar{V}_s / (M \omega^2 d^2) \sim (\tau_{rf} / \tau_{ion})^2$.

Manenschijn et al [27] (1991) used a similar apparatus to Kuypers and Hopman to take ion energy measurements at the powered electrode of a capacitively coupled rf parallel plate reactor operating at 13.56 MHz, but for a wider range of pressures (2-300 mTorr) and a wider variety of gases (Ar, Ar/H₂, N₂, O₂, SF₆/He and Cl₂) discharges. For low pressures, they saw the typical collisionless bimodal IED for each ion species with the peak splitting $\sim M^{-1/2}$. For higher pressures, they also saw the secondary peaks due to charge exchange collisions described by Wild and Koidl[5]. At the highest pressures, they also observed the general broadening and washing out of the peaks that occur due to elastic scattering.

7 PIC Simulation of a Current-Driven RF Sheath

We conducted a variety of particle-in-cell simulations of a current-driven collisionless rf plasma sheath in order to obtain IEDs for a wide range of τ_{ion}/τ_{rf} . Fig. 19 shows our model for the current-driven sheath. We used our bounded 1d3v particle-in-cell plasma code PDP1 [43, 45]. In the simulation, there were two symmetric planar electrodes connected by an external circuit. The source electrode was grounded, and the target electrode was driven by a sinusoidal current source. Electrons and helium ions were emitted from the source electrode at thermal velocities. As electrons and helium ions accumulated between the electrodes, an rf ion sheath developed at the target electrode. After a steady-state was reached, various diagnostics were recorded. We chose a current-driven sheath in order to avoid arbitrarily setting the target potential dc bias.

Fig. 20 shows the IEDs for various applied frequencies. In each case, input parameters were chosen so that the ion transit frequency $\omega_{ion}/(2\pi) \approx 13$ MHz. As expected, we see



Figure 19: PDP1 model of a current driven sheath

bimodal distributions which become narrower as the frequency increases.

Fig. 21 is a plot of $\Delta E_i/(eV_{Tmax})$ vs. τ_{rf}/τ_{ion} , where V_{Tmax} is the maximum sheath voltage drop. The dots represent the simulation data while the two lines represent the low and high frequency limits for $\tau_{rf}/\tau_{ion} \ll 1$ and $\tau_{rf}/\tau_{ion} \gg 1$. Recall that for the high frequency regime, ΔE_i should increase linearly with τ_{rf}/τ_{ion} . [See (9)]. And for the low frequency regime, $\Delta E_i/e$ should approach the maximum sheath voltage drop. For our simulations, the maximum sheath voltage drop was about 200 V. The simulation appears to agree reasonably well with the theory.

From (9), we also know that for low τ_{rf}/τ_{ion} , ΔE_i is a linear function of \tilde{V}_s , the rf part of the sheath voltage. We conducted a complementary set of simulations in which τ_{rf}/τ_{ion} was held fixed while we varied \tilde{V}_s . Fig. 22 shows the results of these simulations, showing the expected linear relation between ΔE_i and \tilde{V}_s . For this set of simulations, we used CF₃ rather than He ions and kept the frequency of the current source fixed at 13.56 MHz.

For low frequencies (i.e., $\tau_{ion}/\tau_{rf} \ll 1$), we expect the sheath voltage to stay at a minimum value for a longer part of the cycle than at a maximum value, resulting in an IED with a dominant low energy peak. Whereas, for high frequencies, (i.e., $\tau_{ion}/\tau_{rf} \gg 1$), we expect the sheath voltage to be nearly sinusoidal, resulting in peaks of more or less equal heights. From Fig. 23, we see that the sheath voltage waveforms and the relative dominance of the peaks are as expected. In the high frequency regime (e.g., 100 MHz), the IED peaks are nearly equal in height, and $V_s(t)$ resembles a sinusoidal wave. In the low frequency case (e.g., 1 MHz), the low energy peak of the IED dominates, and $V_s(t)$ resembles a half-wave rectified signal.

Also, from Fig. 24, we see that for the low frequency regime (e.g., 1 MHz), the conduction current dominates and the sheath is resistive, while for the high frequency regime (i.e., 100 MHz), the displacement current dominates and the sheath is capacitive. The jagged shape of the waveforms is due to statistical noise.



Figure 20: PDP1 results showing IEDs of helium ions hitting the target electrode of rf discharges driven at frequencies from 1 MHz to 100 MHz. The maximum sheath drop V_{Tmax} was about 200 V in every case.



Figure 21: Normalized IED width vs. τ_{rf}/τ_{ion} for the IED curves in Fig. 20.



Figure 22: PDP1 results showing IED width vs. \tilde{V}_s for CF₃ ions in an rf discharge.



Figure 23: PDP1 results showing IEDs and sheath voltages $V_s(t)$ for helium rf discharges driven at 1 MHz and 100 MHz respectively.

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Figure 24: PDP1 results showing the total, conduction and displacement currents for helium rf discharges driven at 1 MHz and 100 MHz respectively.

8 Conclusion

For collisionless rf plasma sheaths, the ratio τ_{ion}/τ_{rf} determines the nature of the sheath, the sheath voltage waveform, and the shape of the IEDs. For, $\tau_{ion}/\tau_{rf} \ll 1$, the sheath is resistive, the sheath voltage is a half-wave rectified signal, and the IED is broad and bimodal with a dominant low energy peak. As τ_{ion}/τ_{rf} is increased, the sheath becomes capacitive, the sheath voltage becomes sinusoidal, the two IED peaks become more equal in height, and the peak splitting decreases until at some point the two peaks merge and cannot be resolved.

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A Calculation of IED and ΔE_i for $\tau_{ion}/\tau_{rf} \gg 1$

We begin with the equation of motion under the assumption of a uniform sheath field and a sinusoidal sheath voltage.

$$M\frac{dv}{dt} = \frac{e}{s} \left(\bar{V}_s + \tilde{V}_s \sin \omega t \right).$$
(54)

Let t_0 be the time an ion enters the sheath. Let t_f be the time the ion hits the target. Then, integrating the equation of motion once and assuming $v(t_0) = 0$, we obtain

$$Mv(t_f) = \frac{e\bar{V}_s}{s} \left(t_f - t_0\right) + \frac{e\bar{V}_s}{\omega s} \left(\cos\omega t_f - \cos\omega t_0\right).$$
(55)

Let us define the dimensionless parameter

$$A_1 \equiv \frac{\omega^2 s(t)^2 M}{e \bar{V}_s}.$$
 (56)

From the expression for τ_{ion}/τ_{rf} given in (3), we see that $A_1 = 8\pi^2/9(\tau_{ion}/\tau_{rf})^2$. Using $E = Mv(t_f)^2/2$ for target energy, and rearranging (55), we get an expression for the normalized energy,

$$\frac{E}{e\bar{V}_s} = \frac{1}{2A_1} \left[\omega(t_f - t_0) - \frac{\bar{V}_s}{\bar{V}_s} (\cos\omega t_f - \cos\omega t_0) \right]^2.$$
(57)

When we now integrate (55), we obtain

$$s(t) = x(t_f) - x(t_0) = \frac{e\bar{V}_s M(t_f - t_0)^2}{2s} + \frac{e\tilde{V}_s M(t_f - t_0)\cos\omega t_0}{\omega s} - \frac{e\bar{V}_s M(\sin\omega t_f - \sin\omega t_0)}{s\omega^2}.$$
(58)

Rearranging terms, we obtain an expression for A_1 ,

$$A_{1} \equiv \frac{s^{2}M\omega^{2}}{e\bar{V}_{s}} = \frac{\omega^{2}(t_{f}-t_{0})^{2}}{2} + \frac{\bar{V}_{s}}{\bar{V}_{s}}\left[\omega(t_{f}-t_{0})\cos\omega t_{0} - (\sin\omega t_{f}-\sin\omega t_{0})\right].$$
 (59)

Now, when we assume the high frequency case, then the ion transit time across the sheath is much larger than the rf period. This implies that $\omega(t_f - t_0) \gg 1$. It also implies that $A_1 \sim (\tau_{ion}/\tau_{rf})^2 \gg 1$. So, using (57) for the normalized energy and (59) for A_1 , we note that the terms proportional to $\omega(t_f - t_0)$ or $\omega^2(t_f - t_0)^2$ are much larger than the other terms which are roughly of order unity. Thus, we can write

$$\frac{E}{e\bar{V}_s} \approx \frac{1}{A_1} \left[\frac{\omega^2 (t_f - t_0)^2}{2} - \frac{\bar{V}_s}{\bar{V}_s} \omega (t_f - t_0) (\cos \omega t_f - \cos \omega t_0) \right].$$
(60)

and

$$A_1 \approx \frac{\omega^2 (t_f - t_0)^2}{2} + \frac{\tilde{V}_s}{\bar{V}_s} \omega (t_f - t_0) \cos \omega t_0.$$

$$\tag{61}$$

Then, we find

$$\frac{E}{e\bar{V}_s} \approx \frac{1}{A_1} \left[A_1 - \frac{\bar{V}_s}{\bar{V}_s} \omega(t_f - t_0) \cos \omega t_f \right] = 1 - \frac{\bar{V}_s}{\bar{V}_s A_1} \omega(t_f - t_0) \cos \omega t_f.$$
(62)

Also, solving for $\omega(t_f - t_0)$ in the expression for A_1 (61), we obtain

$$\omega(t_f - t_0) = \sqrt{2A_1} + \Theta(1).$$
(63)

Note that because $A_1 \gg 1$, the $\Theta(1)$ expression may be neglected. Substituting (63) into (62) for normalized energy, we obtain

$$\frac{E}{e\bar{V}_s} \approx 1 - \sqrt{\frac{2}{A_1}} \frac{\bar{V}_s}{\bar{V}_s} \cos \omega t_f.$$
(64)

This implies that the normalized energy spread is

$$\frac{\Delta E_i}{e\bar{V}_s} = 2\sqrt{\frac{2}{A_1}}\frac{\tilde{V}_s}{\bar{V}_s} = \frac{2\tilde{V}_s}{\bar{V}_s\omega s} \left(\frac{2e\bar{V}_s}{M}\right)^{1/2}.$$
(65)

This is equivalent to Benoit-Cattin et al's expression for ΔE_i (9). To obtain the ion energy distribution, we note that

$$f(E) = \frac{dn}{dE} = \frac{dn}{dt_0} \frac{dt_0}{dE}.$$
(66)

If we assume constant ion flux, then $dn/dt_0 \equiv n_t$ is a constant. Substituting (63) and (65) into (64), we obtain

$$E - e\bar{V}_s \approx \frac{\Delta E_i}{2} \cos(\omega t_0 + \sqrt{2A_1}).$$
(67)

This implies that

$$\frac{dE}{dt_0} \approx \frac{\Delta E_i}{2} \omega \sin(\omega t_0 + \sqrt{2A_1}).$$
(68)

Substituting this into (66) for f(E) and using the trigonometric identity $\sin \theta = \sqrt{1 - \cos^2 \theta}$, we obtain Benoit-Cattin et al's expression

$$f(E) = \frac{dn}{\omega E} = \frac{2n_t}{\Delta E_i \omega} \left[1 - \frac{4}{\Delta E_i^2} (E - e\bar{V}_s)^2 \right]^{-1/2}.$$
 (69)

Benoit-Cattin et al also made the additional assumption that $\tilde{V}_s/\bar{V}_s \ll 1$. But, from the above derivation, we see that this assumption is not necessary to derive equations (9) and (10), provided that we assume that the ion transit time is much larger than the rf period.

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[45] PDP1 and other Particle-in-cell codes may be downloaded from our web site at http://ptsg.eecs.berkeley.edu

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